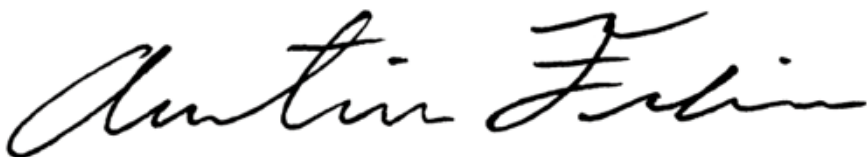


## Battery 361-00056-50

	<b>UN38.3 Lithium Battery Test Summary</b>	
1	<b>Battery Manufacturer</b> <i>Confidential and Proprietary</i>	
2	<b>Product Manufacturer</b> Garmin International, Inc. 1200 East 151st St. Olathe, KS 66062 913-440-1234 contact@garmin.com; www.garmin.com	
3	<b>Test Center</b> AnTek Certification Inc. 7F., No. 351, Yuanguang St., Neihu District, Taipei City, Taiwan	Email: atc@atclab.com.tw Website: www.atclab.com.tw Tel: 02-8752-3779
4	<b>Test Report Number</b> S1509291	
5	<b>Date of Test Report</b> October 29, 2015	
6	<b>Description of Cell or Battery</b> Battery, Li-Ion, 3.4x34x50, JMS, Sony, 570mAh, Ultra-LC, 27.0g, 2.1Wh.	
7	<b>UN38.3 Tests Performed and Successfully Passed</b> T.1, T.2, T.3, T.4, T.5, T.6 (Impact: N/A, Crush: Passed), T.7, T.8	
8	<b>Assembled Battery Testing Requirements</b> Not Applicable	
9	<b>Edition of UN Manual of Tests and Criteria Used</b> Fifth Revised Edition	
10	<b>Name and Title of Signatory</b>   Austin Francis Garmin Staff Engineer	

**Style:** Cell

**Chemistry:** Lithium Nickel Manganese Cobalt Oxide

**Voltage:** 3.7

**Watt HR:** 2.1

**Weight:** 27g

**Lithium Weight:** 0.171



## LITHIUM ION BATTERY SAFETY TESTING REPORT

<b>Applicant:</b>	Joules Miles Co., Ltd. 5F, No. 1-21, Kuo-Chien Rd., Chien-Chen Dist., Kaohsiung, Taiwan, R.O.C.
<b>Product:</b>	Rechargeable Li-ion Battery
<b>Model:</b>	361-00056-50
<b>Rating:</b>	3.7 V, 570 mAh, 2.1 Wh
<b>Test method &amp; Criterion</b>	UNITED NATIONS "Recommendations on the TRANSPORT OF DANGEROUS GOODS" Manual of Tests and Criteria ST/SG/AC.10/11/Rev.5/Amend.1+Amend.2 38.3
<b>Appearance</b>	White Plastic Sticker
<b>Verification Issuing Office Name</b>	AnTek Certification Inc. 7F., No. 351, Yangguang St., Neihu District, Taipei City, Taiwan
<b>Test Performed Date:</b>	Sep. 30, 2015 – Oct. 28, 2015
<b>Test Items:</b>	See Page 2 for details.
<b>Conclusion:</b>	The sample has passed the test items of UN 38.3
<b>Date of Issued:</b>	Oct. 28, 2015
<b>Comment::</b>	Internal cell source: SANYO / US343450

Prepared by:

Tommy Liu

Tommy Liu  
Test Engineer

Reviewed by:

Donny Chen

Donny Chen  
Project Engineer



## TEST ITEMS

No.	Name of Test Items	Conclusion	Remark
T1.	Altitude Simulation	Passed	--
T2.	Thermal Test	Passed	--
T3.	Vibration	Passed	--
T4.	Shock	Passed	--
T5.	External Short Circuit	Passed	--
T6.	Impact	N/A	--
	Crush	Passed	--
T7.	Overcharge	Passed	--
T8.	Forced Discharge	Passed	--
<b>Test Environment Condition</b>		Ambient Temperature: 22.4 – 23.1 °C Ambient Humidity: 53 – 63%	



## SAMPLES FOR TYPE TESTS:

Test Number	Cell / Battery Type	Test Samples
T1 ~ T5	<input type="checkbox"/> Primary Cells	Ten cells in undischarged states Ten cells in fully discharged states
	<input type="checkbox"/> Primary Batteries (Small Type)	Four batteries in undischarged states Four batteries in fully discharged states
	<input type="checkbox"/> Primary Batteries (Large Type)	Four batteries in undischarged states Four batteries in fully discharged states
	<input type="checkbox"/> Rechargeable Cells	Ten cells at first cycle, in fully charged states
	<input checked="" type="checkbox"/> Single Cell type Battery	Ten cells at first cycle, in fully charged states
	<input type="checkbox"/> Rechargeable Batteries (Small Type)	Four batteries at first cycle, in fully charged states Four batteries after 50 cycles ending in fully charged states
	<input type="checkbox"/> Rechargeable Batteries (Large Type)	Two batteries at first cycle, in fully charged states Two batteries after 25 cycles ending in fully charged states
T6	<input type="checkbox"/> Primary cells	Five cells in undischarged states Five cells in fully discharged states
	<input type="checkbox"/> Component cells of primary batteries	Five cells in undischarged states Five cells in fully discharged states
	<input type="checkbox"/> Rechargeable cells	Five cells at first cycle at 50% of the design rated capacity
	<input checked="" type="checkbox"/> Component cells of rechargeable batteries	Five cells at first cycle at 50% of the design rated capacity
	<input type="checkbox"/> For prismatic cells, ten test cells are required instead of the five described above	
T7	<input checked="" type="checkbox"/> Rechargeable Batteries (Small Type)	Four batteries at first cycle, in fully charged states Four batteries after 50 cycles ending in fully charged states
	<input type="checkbox"/> Rechargeable Batteries (Large Type)	Two batteries at first cycle, in fully charged states Two batteries after 25 cycles ending in fully charged states
T8	<input type="checkbox"/> Primary cells	Ten cells in fully discharged states
	<input type="checkbox"/> Primary component cells	Ten cells in fully discharged states
	<input type="checkbox"/> Rechargeable cells	Ten cells, at first cycle in fully discharged states Ten cells after 50 cycles ending in fully discharged states
	<input checked="" type="checkbox"/> Rechargeable component cells	Ten cells, at first cycle in fully discharged states Ten cells after 50 cycles ending in fully discharged states



## T1: Altitude Simulation

### Test procedure:

Test cells and batteries shall be stored at a pressure of 11.6 kPa or less for at least six hours at ambient temperature ( $20 \pm 5$  °C).

### Requirement:

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

### Results:

Sample No	Sample State	Before Test		After Test		Mass Loss (%)	Voltage Loss (%)	Phenomenon
		Mass (g)	Open-Circuit Voltage (V)	Mass (g)	Open-Circuit Voltage (V)			
01	A	12.673	4.188	12.673	4.187	0.00	0.02	O
02	A	12.699	4.183	12.699	4.181	0.00	0.05	O
03	A	12.652	4.190	12.652	4.187	0.00	0.07	O
04	A	12.680	4.182	12.680	4.180	0.00	0.05	O
05	A	12.702	4.184	12.702	4.181	0.00	0.07	O
06	A	12.698	4.191	12.698	4.188	0.00	0.07	O
07	A	12.667	4.189	12.667	4.186	0.00	0.07	O
08	A	12.654	4.182	12.654	4.180	0.00	0.05	O
09	A	12.671	4.187	12.671	4.186	0.00	0.02	O
10	A	12.683	4.190	12.683	4.189	0.00	0.02	O

#### Sample state:

A – At first cycle, in fully charged states

#### Phenomenon:

L – Leakage; V – Venting; D – Disassembly; R – Rupture; F – Fire.

O - No leakage, no venting, no disassembly, no rupture and no fire.



## T2: Thermal Test

### Test procedure:

Test cells and batteries are to be stored for at least six hours at a test temperature equal to  $72 \pm 2$  °C, followed by storage for at least six hours at a test temperature equal to  $-40 \pm 2$  °C. The maximum time interval between test temperature extremes is 30 minutes. This procedure is to be repeated until 10 total cycles are complete, after which all test cells and batteries are to be stored for 24 hours at ambient temperature ( $20 \pm 5$  °C). For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours.

### Requirement:

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

### Results:

Sample No	Sample State	Before Test		After Test		Mass Loss (%)	Voltage Loss (%)	Phenomenon
		Mass (g)	Open-Circuit Voltage (V)	Mass (g)	Open-Circuit Voltage (V)			
01	A	12.673	4.187	12.673	4.180	0.00	0.17	O
02	A	12.699	4.181	12.698	4.172	0.01	0.22	O
03	A	12.652	4.187	12.652	4.182	0.00	0.12	O
04	A	12.680	4.180	12.680	4.172	0.00	0.19	O
05	A	12.702	4.181	12.702	4.170	0.00	0.26	O
06	A	12.698	4.188	12.697	4.179	0.01	0.21	O
07	A	12.667	4.186	12.667	4.180	0.00	0.14	O
08	A	12.654	4.180	12.654	4.170	0.00	0.24	O
09	A	12.671	4.186	12.670	4.175	0.01	0.26	O
10	A	12.683	4.189	12.683	4.181	0.00	0.19	O

#### Sample state:

A – At first cycle, in fully charged states

#### Phenomenon:

L – Leakage; V – Venting; D – Disassembly; R – Rupture; F – Fire.

O - No leakage, no venting, no disassembly, no rupture and no fire.



## **T3: Vibration**

### **Test procedure:**

Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration. The vibration shall be a sinusoidal waveform with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes. This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting positions of the cell. One of the directions of vibration must be perpendicular to the terminal face.

The logarithmic frequency sweep shall differ for cells and batteries with a gross mass of not more than 12 kg (cells and small batteries), and for batteries with a gross mass of more than 12 kg (large batteries).

For cells and small batteries: from 7 Hz a peak acceleration of 1  $g_n$  is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 8  $g_n$  occurs (approximately 50 Hz). A peak acceleration of 8  $g_n$  is then maintained until the frequency is increased to 200 Hz.

For large batteries: from 7 Hz to a peak acceleration of 1  $g_n$  is maintained until 18 Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 2  $g_n$  occurs (approximately 25 Hz). A peak acceleration of 2  $g_n$  is then maintained until the frequency is increased to 200 Hz.

### **Requirement:**

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire during the test and after the test and if the open circuit voltage of each test cell or battery directly after testing in its third perpendicular mounting position is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

### **Results:**

Sample No	Sample State	Before Test		After Test		Mass Loss (%)	Voltage Loss (%)	Phenomenon
		Mass (g)	Open-Circuit Voltage (V)	Mass (g)	Open-Circuit Voltage (V)			
01	A	12.673	4.180	12.673	4.175	0.00	0.12	O
02	A	12.698	4.172	12.698	4.166	0.00	0.14	O
03	A	12.652	4.182	12.652	4.178	0.00	0.10	O
04	A	12.680	4.172	12.680	4.170	0.00	0.05	O
05	A	12.702	4.170	12.702	4.165	0.00	0.12	O
06	A	12.697	4.179	12.697	4.176	0.00	0.07	O
07	A	12.667	4.180	12.667	4.177	0.00	0.07	O



Sample No	Sample State	Before Test		After Test		Mass Loss (%)	Voltage Loss (%)	Phenomenon
		Mass (g)	Open-Circuit Voltage (V)	Mass (g)	Open-Circuit Voltage (V)			
08	A	12.654	4.170	12.654	4.169	0.00	0.02	O
09	A	12.670	4.175	12.670	4.169	0.00	0.14	O
10	A	12.683	4.181	12.683	4.176	0.00	0.12	O

**Sample state:**

A – At first cycle, in fully charged states

**Phenomenon:**

L – Leakage; V – Venting; D – Disassembly; R – Rupture; F – Fire.

O - No leakage, no venting, no disassembly, no rupture and no fire.





## T4: Shock

### Test procedure:

Test cells and batteries shall be secured to the testing machine by means of a rigid mount which will support all mounting surfaces of each test battery. Each cell or battery shall be subjected to a half-sine shock of peak acceleration of 150 g<sub>n</sub> and pulse duration of 6 milliseconds. Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks.

However, large cells and large batteries shall be subjected to a half-sine shock of peak acceleration of 50 g<sub>n</sub> and pulse duration of 11 milliseconds. Each cell or battery is subjected to three shocks in the positive direction followed by three shocks in the negative direction of each of three mutually perpendicular mounting positions of the cell for a total of 18 shocks.

### Requirement:

Cells and batteries meet this requirement if there is no leakage, no venting, no disassembly, no rupture and no fire and if the open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure. The requirement relating to voltage is not applicable to test cells and batteries at fully discharged states.

### Results:

Sample No	Sample State	Before Test		After Test		Mass Loss (%)	Voltage Loss (%)	Phenomenon
		Mass (g)	Open-Circuit Voltage (V)	Mass (g)	Open-Circuit Voltage (V)			
01	A	12.673	4.175	12.673	4.174	0.00	0.02	O
02	A	12.698	4.166	12.698	4.166	0.00	0.00	O
03	A	12.652	4.178	12.652	4.178	0.00	0.00	O
04	A	12.680	4.170	12.680	4.169	0.00	0.02	O
05	A	12.702	4.165	12.702	4.165	0.00	0.00	O
06	A	12.697	4.176	12.697	4.174	0.00	0.05	O
07	A	12.667	4.177	12.667	4.177	0.00	0.00	O
08	A	12.654	4.169	12.654	4.167	0.00	0.05	O
09	A	12.670	4.169	12.670	4.169	0.00	0.00	O
10	A	12.683	4.176	12.683	4.175	0.00	0.02	O

#### Sample state:

A – At first cycle, in fully charged states

#### Phenomenon:

L – Leakage; V – Venting; D – Disassembly; R – Rupture; F – Fire.

O - No leakage, no venting, no disassembly, no rupture and no fire.



## **T5: External Short Circuit**

### **Test procedure:**

The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches  $55 \pm 2$  °C and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0.1 ohm at  $55 \pm 2$  °C. This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to  $55 \pm 2$  °C.

### **Requirement:**

Cells and batteries meet this requirement if their external temperature does not exceed 170 °C and there is no disassembly, no rupture and no fire during the test and within six hours after the test.

### **Results:**

Sample No	Sample State	External Highest Temperature (°C)	Phenomenon
01	A	55.4	O
02	A	55.4	O
03	A	55.1	O
04	A	55.1	O
05	A	55.4	O
06	A	55.4	O
07	A	55.3	O
08	A	55.2	O
09	A	55.5	O
10	A	55.5	O

#### **Sample state:**

A – At first cycle, in fully charged states

#### **Phenomenon:**

D – Disassembly; R – Rupture; F – Fire; O - No disassembly, no rupture and no fire.



## **T6: Impact/Crush**

### **Test procedure - Impact (applicable to cylindrical cells not less than 18.0 mm in diameter):**

The sample cell or component cell is to be placed on a flat smooth surface. A 15.8 mm  $\pm$  0.1mm diameter, at least 6 cm long, or the longest dimension of the cell, whichever is greater, Type 316 stainless steel bar is to be placed across the centre of the sample. A 9.1 kg  $\pm$  0.1 kg mass is to be dropped from a height of 61  $\pm$  2.5 cm at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface.

The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8 mm  $\pm$  0.1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact.

### **Test procedure - Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter):**

A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5 cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached.

- (a) The applied force reaches 13 kN  $\pm$  0.78 kN;

Example: The force shall be applied by a hydraulic ram with a 32 mm diameter piston until a pressure of 17 MPa is reached on the hydraulic ram.

- (b) The voltage of the cell drops by at least 100 mV; or  
(c) The cell is deformed by 50% or more of its original thickness.

Once the maximum pressure has been obtained, the voltage drops by 100 mV or more, or the cell is deformed by at least 50% of its original thickness, the pressure shall be released.

A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis.

Each test cell or component cell is to be subjected to one crush only. The test sample shall be observed for a further 6 h. The test shall be conducted using test cells or component cells that have not previously been subjected to other tests.

### **Requirement:**

Cells and component cells meet this requirement if their external temperature does not exceed 170 °C and



there is no disassembly and no fire during the test and within six hours after this test.

**Results:**

Sample No	Sample State	External Highest Temperature (°C)	Phenomenon
19	A	23.3	O
20	A	22.8	O
21	A	23.2	O
22	A	23.7	O
23	A	23.5	O

**Sample state:**

A – Cell at first cycle at 50% of the design rated capacity

**Phenomenon:**

D – Disassembly; F – Fire; O - No disassembly and no fire;



## T7: Overcharge

### Test procedure

The charge current shall be twice the manufacturer's recommended maximum continuous charge current. The minimum voltage of the test shall be as follows:

- (a) when the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V.
- (b) when the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage.

Tests are to be conducted at ambient temperature. The duration of the test shall be 24 hours.

### Requirement

Rechargeable batteries meet this requirement if there is no disassembly and no fire during the test and within seven days after the test.

### Results:

Sample No	Sample State	During Test		Phenomenon
		Charge Current	Charge Voltage	
11	A	0.8 A	8.4 V	O
12	A	0.8 A	8.4 V	O
13	A	0.8 A	8.4 V	O
14	A	0.8 A	8.4 V	O
15	B	0.8 A	8.4 V	O
16	B	0.8 A	8.4 V	O
17	B	0.8 A	8.4 V	O
18	B	0.8 A	8.4 V	O

**Sample state:**

A – Battery at first cycle, in fully charged states

B – Battery after 50 cycles ending in fully charged states

**Phenomenon:**

D – Disassembly; F – Fire; O - No disassembly and no fire.



## **T8: Forced Discharge**

### **Test procedure**

Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer.

The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere).

### **Requirement**

Primary or rechargeable cells meet this requirement if there is no disassembly and no fire during the test and within seven days after the test. "

### **Results:**

Sample No	Sample State	Discharge Current	Discharge Duration	Phenomenon
24	A	1.14 A	0.5 h	O
25	A	1.14 A	0.5 h	O
26	A	1.14 A	0.5 h	O
27	A	1.14 A	0.5 h	O
28	A	1.14 A	0.5 h	O
29	A	1.14 A	0.5 h	O
30	A	1.14 A	0.5 h	O
31	A	1.14 A	0.5 h	O
32	A	1.14 A	0.5 h	O
33	A	1.14 A	0.5 h	O
34	B	1.14 A	0.5 h	O
35	B	1.14 A	0.5 h	O
36	B	1.14 A	0.5 h	O
37	B	1.14 A	0.5 h	O
38	B	1.14 A	0.5 h	O
39	B	1.14 A	0.5 h	O
40	B	1.14 A	0.5 h	O
41	B	1.14 A	0.5 h	O
42	B	1.14 A	0.5 h	O
43	B	1.14 A	0.5 h	O

#### **Sample state:**

A – Cell at first cycle in fully discharged states

B – Cell after 50 cycles ending in fully discharged states

#### **Phenomenon:**

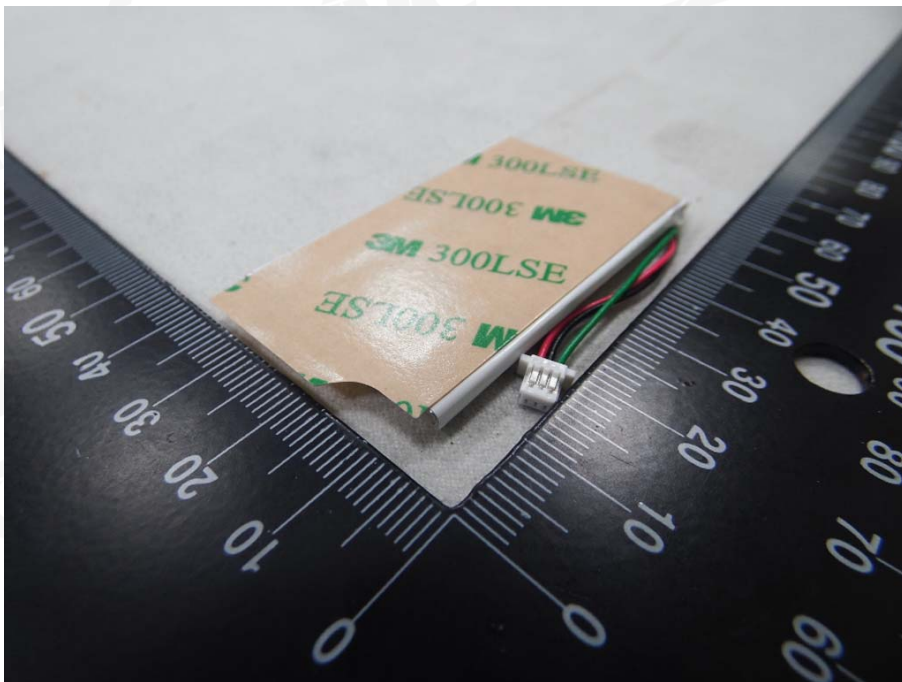
D – Disassembly; F – Fire; O - No disassembly and no fire.

## Photographs

<Fig. #1>



<Fig. #2>



<Fig. #3>

