



Directions:

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper for best results.
3. Dispense from container following package directions and mix thoroughly until color is uniform.
4. Apply to both surfaces and mate parts together.
5. Remove excess epoxy immediately with denatured alcohol.
6. Sets in 90 seconds at room temperature (77F or 25C) with full cure in 24 hours.