



## Directions:

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper for best results.
3. Dispense from containers following package directions and mix thoroughly, approximately 1 minute.
4. Apply mixed epoxy to both surfaces and mate parts together.
5. Remove excess epoxy immediately with denatured alcohol.
6. Sets in 4-6 minutes at room temperature (77°F or 25°C) with full cure in 24 hours.