



UN38.3

Report No.:CESUN190821003

检 测 报 告

TEST REPORT

Name of Sample: Li-ion Polymer Battery

产品名称 : 锂离子聚合物电池

Model Specification:

产品型号 : PL 553943

Client: Shenzhen BetterPower Battery Co., Ltd.

委托单位 : 深圳市倍特力电池有限公司

Classification of Test: Commission Test

检测类别 : 委托检测

国家轻工业电池及储能材料质量监督检测中心

先进储能材料国家工程研究中心有限责任公司检测中心

National Light Industry Quality Supervision and Testing Center of Battery Energy Storage Materials

Test Center of National Engineering Research Center of Advanced Energy Storage Materials Co., Ltd.

说 明

Marking

1. 报告无“报告专用章”无效。

The test report is invalid without “Special seal for report”.

2. 报告无批准人、审核人和主检人签名无效。

The test report is invalid without the signatures of Approver, Reviewer and Testing engineer.

3. 报告涂改无效。

The test report is invalid if altered.

4. 对检测报告若有异议，应于收到报告之日起十五天内向检测单位提出。

Objections to the test report must be submitted to Test Center within 15 days.

5. 报告仅对送检样品负责。

The test report is Valid for the tested samples only.

6. 本报告检测结论中“N/A”表示“不适用”，“P”表示“符合标准要求”，“F”表示“不符合标准要求”。

As for test result, "N/A" means is “not applicable”, “P” means “pass”, “F” means “fail”.

检测单位地址：广东省深圳市宝安区新安街道宝石路29号蓝坤集团大厦B栋一楼B102

Lab Address: No.B102, 1/F., Lankun Group Building B, No.29, Baoshi Road, Xin'an Street, Bao'an District, Shenzhen, Guangdong, China

电话(TEL): 86-755-22678313


传真(FAX): 0755-22678299

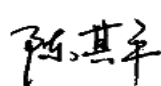
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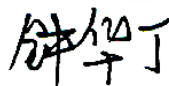
网址(Website): www.cescert.com


E-mail: service@cescert.com

TEST REPORT

Name of samples: Li-ion Polymer Battery 样品名称: 锂离子聚合物电池	Trade mark:- 商标: -
Type/Model: 型号规格: PL 553943 3.7V 1000mAh 3.7Wh	Sample status: 样品状态: The samples are good
Commissioned by: Shenzhen BetterPower Battery Co., Ltd .委托单位: 深圳市倍特力电池有限公司	Commissioner address: No.11Bldg, Tongfu Village, Dalang Community, Dalang Street, Longhua New District, Shenzhen, Guangdong 委托单位地址: 深圳市龙华区大浪街道石凹同富村工业区11栋
Manufacturer: Shenzhen BetterPower Battery Co., Ltd. 生产单位: 深圳市倍特力电池有限公司	Manufacturer address: No.11Bldg, Tongfu Village, Dalang Community, Dalang Street, Longhua New District, Shenzhen, Guangdong 生产单位地址: 深圳市龙华区大浪街道石凹同富村工业区11栋
Quantity of sample: 48 cells 样品数量: 48 个电池	Sampled identification: 样品标识序号: C1#-C48#
Classification of Test: Commission Test 检测类别: 委托检测	Size of Product (L×W×T) : 产品尺寸: 45.5mm×40.0mm×5.7mm
Receiving Date: 接样日期: 2019-08-21	Testing Date: 测试日期: 2019-08-21~2019-09-05
Tested according to: 测试标准: ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3	Test item: 8 items 测试项目: 8项
<p>Test conclusion:</p> <p>检测结论:</p> <p>The Li-ion Polymer Battery submitted by Shenzhen BetterPower Battery Co., Ltd. are tested according to Section 38.3 of the Amend.1 of sixth Revised Edition of the 《Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria》 (ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard.</p> <p>由深圳市倍特力电池有限公司送检的锂离子聚合物电池, 依据《关于危险品货物运输的建议书 试验和标准手册》第六修订版第一修正版38.3节进行测试。试验为全项目, 测试结果符合标准要求。</p> <p>The test results: pass. 检测结果: 通过。</p> <div style="text-align: right; margin-top: 20px;"> Seal of CES CES印章 Date of issue: 签发日期: 2019年10月15日 </div> 	

 Approved by: 
 (批准)

 Reviewed by: 
 (审核)

 Tested by: 
 (主检)

TEST REPORT

Description and illustration of the sample/样品说明及描述:

The sample's status is good /样品状况良好。

测试项目、样品状态表/ Test items, sample status table

Test item 测试项目	Sample No. 样品编号	State 状态	Remark 备注
T.1~T.5	C1# ~ C5#	At first cycle, in fully charged state 第一个交替充电放电周期完全充电状态	-
	C6# ~ C10#	After 25th cycles, in fully charged state 第25个交替充电放电周期完全充电状态	-
T.6	C11# ~ C15#	At first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%	-
	C16# ~C20#	After 25th cycles at 50% of the design rated capacity 第二十五个交替充电放电周期充电到设计额定容量的 50%	-
T.7	C21# ~ C24#	At first cycle, in fully charged state 第一个交替充电放电周期完全充电状态	-
	C25# ~C28#	After 25th cycles, in fully charged state 第25个交替充电放电周期完全充电状态	-
T.8	C29# ~ C38#	At first cycle, in fully discharged state 第一个交替充电放电周期完全放电状态	-
	C39# ~C48#	After 25th cycles ending in fully discharged state 第二十五个交替充电放电周期完全放电状态	-

Description of the sampling procedure:

取样程序的说明:

/

Description of the deviation from the standard, if any:

测试结果不符合标准项的说明:

/

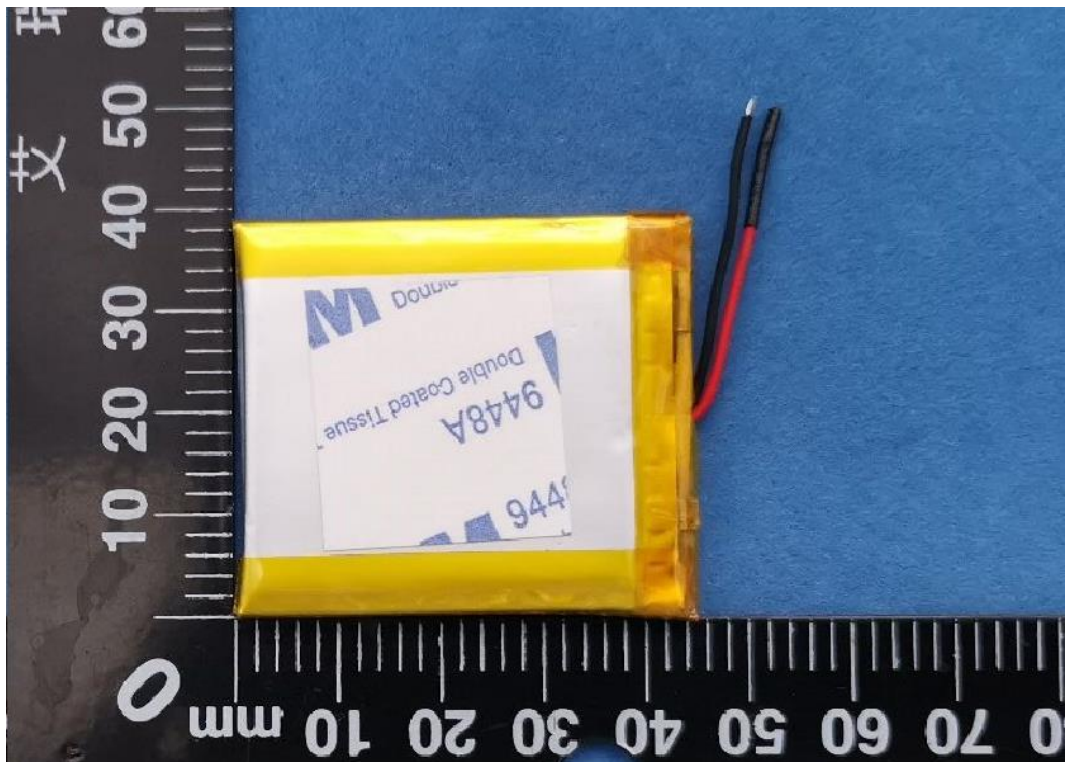
Remarks:

备注:

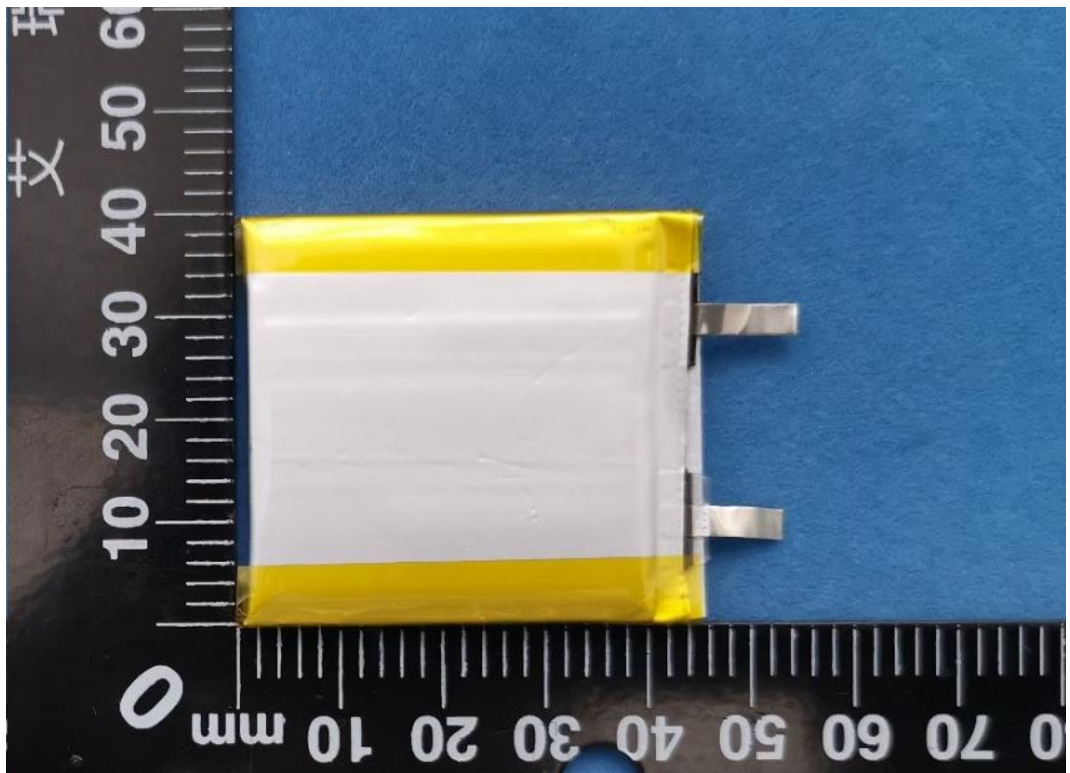
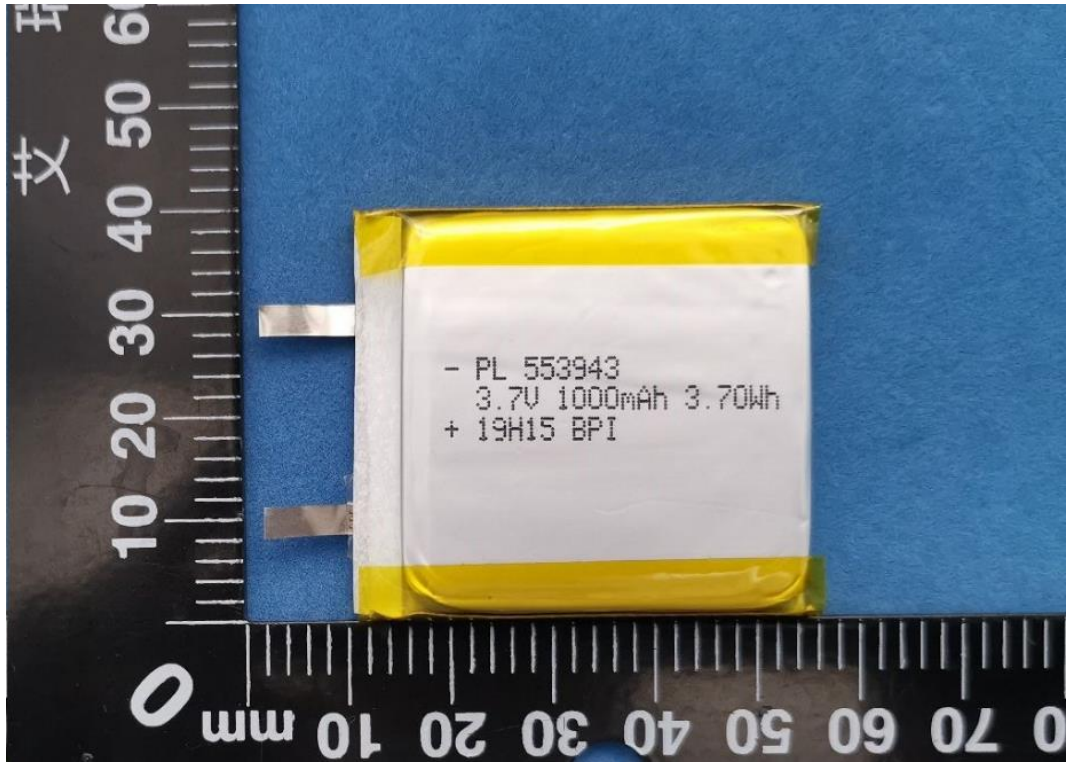
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Photos of Samples and Labels/样品照片及标识

Samples /样品 (PL 553943 3.7V 1000mAh 3.7Wh)



Cell /电芯 (PL 553943 3.7V 1000mAh 3.7Wh)



ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4	Procedure/测试步骤		—
38.3.4.1	Test 1: Altitude simulation/测试 1: 高度模拟		P
	Test cells and batteries shall be stored at a pressure of 11.6kPa or less for at least six hour at ambient temperature (20±5°C)/ 将电池和电池组在温度为 20±5°C, 压力为不大于 11.6kpa 的环境中贮存不少于 6 个小时。 Requirement/标准要求: 1. Cells and batteries Mass loss limit: ≤0.2% /样品质量损失≤0.2%。 2. Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states/样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电池组。 3. No leakage, no venting, no disassembly, no rupture and no fire /样品(电池)应无渗漏、无排气、无解体、无破裂以及无着火现象的发生。 The samples C1#~C10#: no leakage, no venting, no disassembly, no rupture and no fire/编号 C1#~C10#的样品: 无渗漏、无排气、无解体、无破裂以及无着火现象 The data see table1/数据见表1		
38.3.4.2	Test 2: Thermal test/测试 2: 温度试验		P
	Test cells and batteries are to be stored for/电池和电池组存储条件如下: 1.one temperature cycle: 72±2°C(6h) —40±2°C(6h) /一次温度循环为72±2°C(6h)—40±2°C(6h)。 2.The maximum time interval between test temperature extremes is 30 minutes/温度转换最大间隔时间为30min。 3.This procedure is to be repeated 10 times/重复10次循环。 4.after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5°C)/循环结束后, 电池和电池组在20±5°C的条件下搁置24小时。 For large cells and batteries the duration of exposure to the test temperature extremes should be at least 12 hours/对于大型电池和电池组, 暴露于极端试验温度的时间至少为12小时。 Requirement/标准要求: 1. Cells and batteries Mass loss limit: ≤0.2% /样品质量损失≤0.2%。 2. Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states/样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电池组。 3. No leakage, no venting, no disassembly, no rupture and no fire /样品(电池)应无渗漏、无排气、无解体、无破裂以及无着火现象的发生。 The samples C1#~C10#: no leakage, no venting, no disassembly, no rupture and no fire/编号 C1#~C10#的样品: 无渗漏、无排气、无解体、无破裂以及无着火现象 The data see table1/数据见表1		

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4	Test 3: Vibration/测试 3: 振动		
38.3.4.3	<p>1. Cells and batteries are firmly secured to the platform of the vibration machine /电池和电池组牢固地安装在振动台（的台面）上。</p> <p>2. The vibration :a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形式，以7Hz增加至200Hz，然后再回到7Hz为一个循环，时间跨度为15分钟。</p> <p>3.The logarithmic frequency sweep is as follows/对数扫频为:</p> <p style="padding-left: 20px;">(1)For cells and small batteries: from 7 Hz a peak acceleration of 1gn is maintained until 18 Hz is reached, The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 8gn occurs (approximately 50Hz), A peak acceleration of 8gn is then maintained until the frequency is increased to 200Hz/对于电池和小型电池：从7赫兹开始保持1gn的最大加速度直到频率为18赫兹，然后将振幅保持在0.8毫米（总偏移1.6毫米）并增加频率直到最大加速度达到8gn（频率约为50赫兹），将最大加速度保持在8gn直到频率增加到200赫兹。</p> <p style="padding-left: 20px;">(2) For large batteries: from 7Hz to a peak acceleration of 1gn is maintained until 18Hz is reached. The amplitude is then maintained at 0.8 mm (1.6 mm total excursion) and the frequency increased until a peak acceleration of 2gn occurs (approximately 25Hz). A peak acceleration of 2gn is then maintained until the frequency is increased to 200Hz/对于大型电池组：从7赫兹开始保持1gn的最大加速度直到频率为18赫兹，然后将振幅保持在0.8毫米（总偏移1.6毫米）并增加频率直到最大加速度达到2gn（频率约为25赫兹），将最大加速度保持在2gn直到频率增加到200赫兹。</p> <p>4.This cycle repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell /振动的其中一个方向必须是垂直于样品极性，对每个电池从三个互相垂直的方向上循环12次，每个方向3个小时，共9小时。</p>		P
	<p>Requirement/标准要求:</p> <p>1. Cells and batteries Mass loss limit: ≤0.2% /样品质量损失≤0.2%。</p> <p>2. Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states/样品试验后开路电压应不低于试验前开路电压的90%，此要求不适用于完全放完电的电池和电池组。</p> <p>3. No leakage, no venting, no disassembly, no rupture and no fire /样品（电池）应无渗漏、无排气、无解体、无破裂以及无着火现象的发生。</p>	<p>The samples C1#~C10#: no leakage, no venting, no disassembly, no rupture and no fire/编号 C1#~C10#的样品：无渗漏、无排气、无解体、无破裂以及无着火现象 The data see table1/数据见表1</p>	

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4.4	<p>Test 4: Shock/测试 4: 加速度冲击</p> <p>1. Test cells and batteries shall be secured to the testing machine/以稳固的托架固定住每个电池和电池组样品的全部配件表面。</p> <p>2. Each cell shall be subjected to a half-sine shock of peak acceleration of 150gn and pulse duration of 6 milliseconds. Alternatively, large cells may be subjected to a half-sine shock of peak acceleration of 50gn and pulse duration of 11 milliseconds./小型电池须经受峰值为150gn和脉冲持续时间6毫秒的半正弦冲击,大型电池须经受最大加速度50gn和脉冲持续时间11毫秒的半正弦波冲击。</p> <p>3. Small batteries shall be subjected to a half-sine shock of peak acceleration of 150gn (or Acceleration(g_n) = $\sqrt{\left(\frac{100850}{mass}\right)}$, which is smaller) and pulse duration of 6 milliseconds. Large batteries shall be subjected to a half-sine shock of peak acceleration of 50gn (or Acceleration(g_n) = $\sqrt{\left(\frac{30000}{mass}\right)}$, which is smaller) and pulse duration of 11 milliseconds./小型电池须经受峰值为150gn (或与 $\sqrt{\left(\frac{100850}{mass}\right)}$ 中的较小值) 和脉冲持续6毫秒的半正弦波冲击,大型电池组须经受最大加速度50gn (或与 $\sqrt{\left(\frac{30000}{mass}\right)}$ 中较小值) 和脉冲持续时间11毫秒的半正弦波冲击。</p> <p>3. Each cell or battery shall be subjected to three shocks in the positive direction followed by three shocks in the negative direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks/每个电池或电池组须在三个互相垂直的电池安装方位的正方向经受三次冲击,接着在反方向经受三次冲击,总共经受18次冲击。</p>		P
	<p>Requirement/标准要求:</p> <p>1. Cells and batteries Mass loss limit: $\leq 0.2\%$ /样品质量损失$\leq 0.2\%$。</p> <p>2. Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states/样品试验后开路电压应不低于试验前开路电压的90%,此要求不适用于完全放完电的电池和电池组。</p> <p>3. No leakage, no venting, no disassembly, no rupture and no fire /样品(电池)应无渗漏、无排气、无解体、无破裂以及无着火现象的发生。</p>	<p>The samples C1#~C10# : Acceleration=150gn No leakage, no venting, no disassembly, no rupture and no fire/编号 C1#~C10#的样品: 峰值加速度=150gn 无漏液、无排气、无解体、 无破裂以及无着火现象。 The data see table1/数 据见表1</p>	

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4.5	Test 5: External Short Circuit/测试 5 :外部短路		P
	1.The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches $57 \pm 4^{\circ}\text{C}$ /保持试验环境温度稳定在 $57 \pm 4^{\circ}\text{C}$ ，以使电池或电池样品外表温度稳定达到 $57 \pm 4^{\circ}\text{C}$ 。 2. the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than 0,1 ohm at $57 \pm 4^{\circ}\text{C}$, This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to $57 \pm 4^{\circ}\text{C}$, or in the case of the large batteries, has decreased by half of the maximum temperature increase observed during the test and remains below that value/将电池或电池正负极用小于 0.1Ω 的总电阻回路进行短路，电池或电池的外表温度恢复到 $57 \pm 4^{\circ}\text{C}$ 之后保持短路状态1小时以上，对于大型电池组其外壳温度下降至最大温升的一半即可。 3. the cell or battery must be observed for a further six hour for the test to be concluded/对电池或电池必须进一步观察 6 个小时才能下结论。		
	Requirements/标准要求: During the test and within six hours after test ,the cells or batteries/在测试过程中以及之后6个小时内，电池或电池组样品: 1. External temperature not exceed 170°C /外表温度不超过 170°C 。 2. No disassembly, no rupture and no fire/无解体、无破裂和无着火现象发生。	The samples C1#~C10# :no disassembly, no rupture and no fire/编号 C1#~C10#的样品: 无解体、无破裂以及无着火现象 The data see table1/数据见表 1	
38.3.4.6	Test 6: Impact / Crush / 测试 6: 撞击/挤压		P
	Impact (applicable to cylindrical cells not less than 18mm in diameter) /撞击（适用于直径不小于18毫米的圆柱形电池）		N/A
	1. This test sample cell or component cell is to be placed on a flat smooth surface/将试验样品用的电池或组件电池放在一个平坦光滑的平面上。 2. A $15.8 \pm 0.1\text{mm}$ diameter, at least 6 cm long, or the longest dimension of the cell, whichever is greater, type 316 stainless bar is to be placed across the center of the sample, A 9.1kg mass is to be dropped from a height of $61 \pm 2.5\text{cm}$ at the intersection of the bar and sample in a controlled manner using a near frictionless, vertical sliding track or channel with minimal drag on the falling mass. The vertical track or channel used to guide the falling mass shall be oriented 90 degrees from the horizontal supporting surface /将一根316型不锈钢棒横过电池中部放置，钢棒的直径为 $15.8\text{毫米} \pm 0.1\text{毫米}$ ，长度至少为6厘米，或电池最长端的长度，取二者之长者。将一质量为 $9.1\text{千克} \pm 0.1\text{千克}$ 的重锤从 $61 \pm 2.5\text{厘米}$ 的高度落向钢棒与试样的交叉处,使用一个几乎没有摩擦的、对落体重锤阻力最小的垂直轨道或管道加以控制。垂直轨道或管道用于引导落锤沿与水平支撑表明呈90度落下。		

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
	3. The test sample is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8 mm ± 0.1mm diameter curved surface lying across the centre of the test sample. Each sample is to be subjected to only a single impact/接受撞击的试样，纵轴应与平坦的表面平行并与横放在试样中心的直径15.8±0.1毫米弯曲表面的纵轴垂直。每一个试样只经受一次撞击。		
	Requirements/标准要求: 1. Cells external temperature not exceed 170 °C/电池的最高表面温度应不超过170 °C。 2. No disassembly, no rupture and no fire within six hours of this test./试验结束后6 个小时之内，电池应无解体和无着火现象发生。	---	N/A
38.3.4.6	Crush (applicable to prismatic, pouch, coin/button cells and cylindrical cells less than 18mm in diameter)/挤压（适用于棱柱形、袋装、硬币/纽扣电池和直径小于18毫米的圆柱形电池）		P
	1. A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1.5cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached/将电池或元件电池放在两个平面之间挤压，挤压力度逐渐加大，在第一个接触点上的速度大约为1.5 厘米/秒。挤压持续进行，直到出现以下三种情况之一： (a) The applied force reaches 13kN ± 0.78kN /施加的力达到13千牛±0.78千牛 (b) The voltage of the cell drops by at least 100mV/电池的电压下降至少100毫伏 (c) The cell is deformed by 50% or more of its original thickness/电池变形达原始厚度的50%以上。 2. A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces/棱柱形或袋装电池应从最宽的一面施压。纽扣/硬币形电池应从其平坦表面施压。圆柱形电池应从与纵轴垂直的方向施压。		
	Requirements/标准要求: 1. Cells external temperature not exceed 170 °C/电池的最高表面温度应不超过170 °C。 2.No disassembly, no rupture and no fire within six hours of this test/试验结束后6个小时之内，电池应无解体和无着火现象发生。	The samples C11#~C20#:no disassembly, no rupture and no fire/编号 C11#~C20#的样品：无解体、无着火现象 The data see table2/数据见表2	
38.3.4.7	Test 7: Overcharge/测试 7: 过充电		P
	1. The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以2倍制造厂推荐的最大持续充电电流对样品充电 2. The minimum voltage of the test shall be as follows/本测试最小电压为:		

ST/SG/AC.10/11/Rev.6/Amend.1/Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4.7	<p>a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/如果厂家推荐的充电电压不超过18V，本测试的最小充电电压应是厂家标定最大充电电压的两倍或者是22V之中的较小者。</p> <p>b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1.2 times the maximum charge voltage/如果厂家推荐的充电电压超过18V，本测试的最小充电电压应是厂家标定最大充电电压的1.2倍。</p> <p>c) Tests are to be conducted at ambient temperature $20 \pm 5^{\circ}\text{C}$, The duration of the test shall be 24 hours/$20 \pm 5^{\circ}\text{C}$ 的环境下，试验持续24小时。</p>	<p>The voltage of the test is 8.4V, and the current is 2.0A 测试的电压为8.4V，电流为2.0A</p>	P
	<p>Requirements/标准要求: No disassembly and no fire within seven days of this test/试验样品在试验中和试验后7天内，应无解体和无着火现象发生。</p>	<p>The samples c21#~c28# no disassembly, no rupture and no fire/编号为c21#~c28#的样品：无解体、无着火现象。 For voltage data before test, see table 3. /试验前电压见表3</p>	
38.3.4.8	Test 8: Forced discharge/测试 8: 强制放电		P
	<p>Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer/$20 \pm 5^{\circ}\text{C}$ 的环境下，将单个电池连接在12V 的直流电源上进行强制放电，此直流电源提供给每个电池初始电流为制造厂指定的最大放电电流。</p>		
	<p>The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere)/指定的放电电流通过串联在测试电池上的合适大小和功率的负载来获得，每个电池的强制放电时间（小时）为额定容量除以初始电流（安培）。</p>		
	<p>Requirements/标准要求: No disassembly and no fire within seven days of this test/试验样品在试验中和试验后7天内，应无解体和无着火现象发生。</p>	<p>The samples C29#~C48# : no disassembly and no fire /编号为C29#~C48#无解体、无着火现象 For voltage data before test, see table4. /试验前电压见表4</p>	

Table1: T1~T5 / 表1: 试验1~试验5											
项目	C1#	C2#	C3#	C4#	C5#	C6#	C7#	C8#	C9#	C10#	
OCV prior to test 试验前电压(V)	4.179	4.178	4.179	4.178	4.178	4.178	4.179	4.179	4.178	4.179	
Mass prior to test 试验前质量(g)	19.067	19.084	19.112	19.037	18.994	19.058	18.993	19.042	19.078	19.108	
Test 1: Altitude Simulation 测试1: 高度模拟	Mass loss 质量损失(%)	0.005	0.000	0.005	0.000	0.005	0.000	0.005	0.005	0.000	0.000
	Change ratio 电压比(%)	99.976	99.976	100	100	100	99.976	100	99.976	99.952	99.976
Test 2: Thermal test 测试2: 温度试验	Mass loss 质量损失(%)	0.005	0.010	0.005	0.005	0.005	0.005	0.000	0.000	0.000	0.005
	Change ratio 电压比(%)	99.282	99.138	99.091	99.162	99.138	99.162	99.354	99.186	99.138	99.282
Test 3: Vibration 测试3: 振动	Mass loss 质量损失(%)	0.005	0.005	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	Change ratio 电压比(%)	99.976	99.952	99.976	99.976	99.928	99.928	99.928	99.928	99.928	99.976
Test 4: Shock 测试4: 加速度冲击	Mass loss 质量损失(%)	0.005	0.000	0.005	0.005	0.000	0.000	0.005	0.005	0.000	0.005
	Change ratio 电压比(%)	100	100	100	99.976	100	99.976	100	100	100	99.976
Test 5: External Short Circuit 测试5: 外接短路	Temp, (°C) 温度(°C)	55.4	55.5	55.4	55.4	55.5	55.3	55.2	55.2	55.2	55.3

Table2: Crush /表 2:挤压											
Test 6: Crush 测试 6: 挤压	Sample No, 样品号	C11#	C12#	C13#	C14#	C15#	C16#	C17#	C18#	C19#	C20#
	OCV prior to test 试验前电压(V)	3.775	3.775	3.776	3.776	3.775	3.776	3.775	3.775	3.776	3.775
	Temp, (°C) 温度 (°C)	24.3	24.3	24.3	24.4	24.3	24.3	24.3	24.3	24.3	24.3

Table3: Overcharge Test of batteries/ 表 3 电池过充试验										
Test7: Overcharge 测试7:过充电	Sample No, 样品号	C21#	C22#	C23#	C24#	C25#	C26#	C27#	C28#	
	OCV prior to test 试验前电压 (V)	4.178	4.179	4.178	4.178	4.178	4.179	4.178	4.178	

Table 4: Forced discharge / 表 4: 强制放电											
Test 8: Forced discharge 测试8: 强 制放电	Sample No, 样品号	C29#	C30#	C31#	C32#	C33#	C34#	C35#	C36#	C37#	C38#
	OCV prior to test 试验前电压(V)	3.375	3.352	3.262	3.304	3.343	3.328	3.385	3.347	3.364	3.377
	Sample No, 样品号	C39#	C40#	C41#	C42#	C43#	C44#	C45#	C46#	C47#	C48#
	OCV prior to test 试验前电压(V)	3.383	3.338	3.344	3.364	3.339	3.380	3.366	3.287	3.362	3.316

-- End of Report --